

# KELBROS INC.

## STANDARD ROUND CAVITY INSERTS

Available in five tool steels: P20, H13, S7, 420SS, A2.  
 Pre-finished with +.005/side on top, bottom, & body diameter.

| NOMINAL BODY DIA. | OVERALL LENGTH | PART NUMBER |
|-------------------|----------------|-------------|
| 3/4"              | 7/8"           | 750-875     |
|                   | 1 3/8"         | 750-1375    |
|                   | 1 7/8"         | 750-1875    |
|                   | 2 3/8"         | 750-2375    |
| 1"                | 7/8"           | 1-875       |
|                   | 1 3/8"         | 1-1375      |
|                   | 1 7/8"         | 1-1875      |
|                   | 2 3/8"         | 1-2375      |
| 1 1/2"            | 7/8"           | 15-875      |
|                   | 1 3/8"         | 15-1375     |
|                   | 1 7/8"         | 15-1875     |
|                   | 2 3/8"         | 15-2375     |
| 2"                | 7/8"           | 2-875       |
|                   | 1 3/8"         | 2-1375      |
|                   | 1 7/8"         | 2-1875      |
|                   | 2 3/8"         | 2-2375      |
|                   | 2 7/8"         | 2-2875      |
| 2 1/2"            | 7/8"           | 25-875      |
|                   | 1 3/8"         | 25-1375     |
|                   | 1 7/8"         | 25-1875     |
|                   | 2 3/8"         | 25-2375     |
|                   | 2 7/8"         | 25-2875     |
| 3"                | 7/8"           | 3-875       |
|                   | 1 3/8"         | 3-1375      |
|                   | 1 7/8"         | 3-1875      |
|                   | 2 3/8"         | 3-2375      |
|                   | 2 7/8"         | 3-2875      |
| 3 1/2"            | 7/8"           | 35-875      |
|                   | 1 3/8"         | 35-1375     |
|                   | 1 7/8"         | 35-1875     |
|                   | 2 3/8"         | 35-2375     |
|                   | 2 7/8"         | 35-2875     |
| 4"                | 7/8"           | 4-875       |
|                   | 1 3/8"         | 4-1375      |
|                   | 1 7/8"         | 4-1875      |
|                   | 2 3/8"         | 4-2375      |
|                   | 2 7/8"         | 4-2875      |



**Also available hardened & finished with o-ring/water grooves, and round molding details. Call for pricing.**

**Also available:** Custom Hard Turning  
 Cavities, Cores, Stripper Rings, Gate Inserts  
 Thread Grinding  
 Threaded Electrodes

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