

KELBROS INC.

STANDARD ROUND CAVITY INSERTS

Available in five tool steels: P20, H13, S7, 420SS, A2.

Pre-finished with +.005/side on top, bottom, & body diameter.



NOMINAL BODY DIA.	OVERALL LENGTH	PART NUMBER	PRICE
3/4"	7/8"	750-875	35.70
	1 3/8"	750-1375	37.80
	1 7/8"	750-1875	39.80
	2 3/8"	750-2375	41.90
1"	7/8"	1-875	41.30
	1 3/8"	1-1375	42.30
	1 7/8"	1-1875	45.00
	2 3/8"	1-2375	49.40
1 1/2"	7/8"	15-875	48.40
	1 3/8"	15-1375	53.10
	1 7/8"	15-1875	57.60
	2 3/8"	15-2375	62.50
2"	7/8"	2-875	58.50
	1 3/8"	2-1375	64.10
	1 7/8"	2-1875	69.80
	2 3/8"	2-2375	75.70
	2 7/8"	2-2875	81.50
2 1/2"	7/8"	25-875	68.20
	1 3/8"	25-1375	76.10
	1 7/8"	25-1875	83.80
	2 3/8"	25-2375	91.60
	2 7/8"	25-2875	99.20
3"	7/8"	3-875	76.20
	1 3/8"	3-1375	86.00
	1 7/8"	3-1875	95.70
	2 3/8"	3-2375	105.40
	2 7/8"	3-2875	115.20
3 1/2"	7/8"	35-875	85.10
	1 3/8"	35-1375	100.10
	1 7/8"	35-1875	115.10
	2 3/8"	35-2375	130.10
	2 7/8"	35-2875	159.70
4"	7/8"	4-875	94.40
	1 3/8"	4-1375	112.90
	1 7/8"	4-1875	131.40
	2 3/8"	4-2375	150.00
	2 7/8"	4-2875	168.70



Also available hardened & finished with o-ring/water grooves, and round molding details.
Call for pricing.

Nominal Diameter	Body Diameter	Heel Diameter	Heel Thickness
	± .001	+ .00 - .01	+ .000 - .002
3/4"	.760	.91	.192
1"	1.010	1.19	.254
1 1/2"	1.510	1.69	.254
2"	2.010	2.19	.254
2 1/2"	2.510	2.75	.317
3"	3.010	3.25	.317
3 1/2"	3.510	3.81	.379
4"	4.010	4.31	.379

Also available:

Custom Hard Turning
Cavities, Cores, Stripper Rings, Gate Inserts
Thread Grinding
Contoured & Threaded Electrodes

TO ORDER:

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