

KELBROS INC.

STANDARD ROUND CAVITY INSERTS

Available in five tool steels:
P20, H13, S7, 420SS, A2



NOMINAL BODY DIA.	OVERALL LENGTH	PART NUMBER	PRICE
3/4"	7/8"	750-875	57.40
	1 3/8"	750-1375	60.70
	1 7/8"	750-1875	64.00
	2 3/8"	750-2375	67.30
1"	7/8"	1-875	66.40
	1 3/8"	1-1375	68.00
	1 7/8"	1-1875	72.30
	2 3/8"	1-2375	79.40
1 1/2"	7/8"	15-875	77.80
	1 3/8"	15-1375	85.30
	1 7/8"	15-1875	92.50
	2 3/8"	15-2375	100.30
2"	7/8"	2-875	93.90
	1 3/8"	2-1375	103.00
	1 7/8"	2-1875	112.10
	2 3/8"	2-2375	121.50
2 1/2"	2 7/8"	2-2875	130.90
	7/8"	25-875	109.60
	1 3/8"	25-1375	122.20
	1 7/8"	25-1875	134.60
3"	2 3/8"	25-2375	147.10
	2 7/8"	25-2875	159.40
	7/8"	3-875	122.40
	1 3/8"	3-1375	138.10
3 1/2"	1 7/8"	3-1875	153.70
	2 3/8"	3-2375	169.30
	2 7/8"	3-2875	185.00
	7/8"	35-875	136.60
4"	1 3/8"	35-1375	160.70
	1 7/8"	35-1875	184.80
	2 3/8"	35-2375	209.00
	2 7/8"	35-2875	256.50
4"	7/8"	4-875	151.60
	1 3/8"	4-1375	181.30
	1 7/8"	4-1875	211.10
	2 3/8"	4-2375	240.90
	2 7/8"	4-2875	271.00

FINISHED SIZES FOR P20

Nominal Diameter	Body Diameter	Heel Diameter	Heel Thickness
	± .0005	+ .00 - .01	+ .000 - .002
3/4"	.749	.91	.187
1"	.999	1.19	.249
1 1/2"	1.499	1.69	.249
2"	1.999	2.19	.249
2 1/2"	2.499	2.75	.312
3"	2.999	3.25	.312
3 1/2"	3.499	3.81	.374
4"	3.999	4.31	.374

FINISHED SIZES FOR H13, S7, 420SS, A2

Nominal Diameter	Body Diameter	Heel Diameter	Heel Thickness
	± .001	+ .00 - .01	+ .000 - .002
3/4"	.760	.91	.192
1"	1.010	1.19	.254
1 1/2"	1.510	1.69	.254
2"	2.010	2.19	.254
2 1/2"	2.510	2.75	.317
3"	3.010	3.25	.317
3 1/2"	3.510	3.81	.379
4"	4.010	4.31	.379

Also available: Hard Turning
Cavities, Cores, Stripper Rings, Gate Inserts
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Custom & Standard Threaded Electrodes

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